



Winnebago Manufacturing Company
PO Box 442 · 870 Welk Drive
Blue Earth, MN 56013 · 507.526.7456 Fax 507.526.2900
bagobob@bevcomm.net

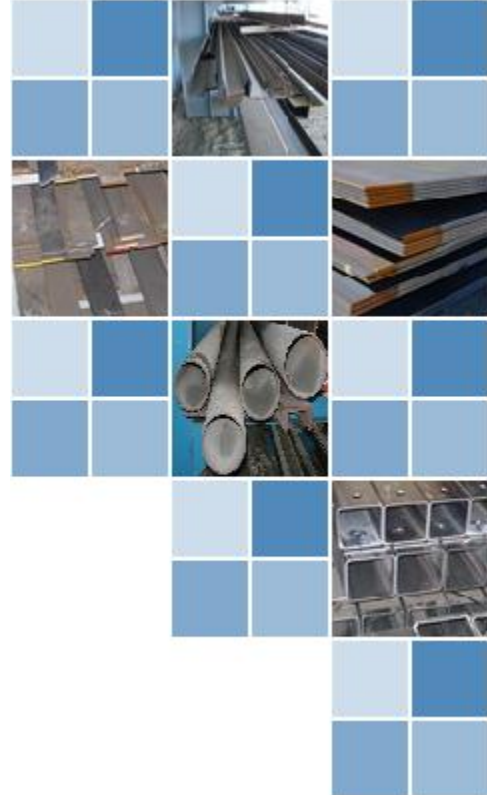
Custom Metal and Large Structural Fabrication - Winnebago Manufacturing Company

Winnebago Manufacturing Company is a solutions provider.

Purchasing, Manufacturing Engineers, Design Engineers, and Maintenance Departments within small and OEM companies use our people to meet their needs. We do custom metal and large structural fabrication. We can solve your metal fabrication purchasing problems.

Companies that do not have cutting processes ask us to do their parts. We can do quick turn around of parts and weldments within their quality specifications. We provide services (from small to large quantities) like:

- Acquiring Materials
- Cutting to Size and/or Shapes
- Forming/Rolling
- Machining
- Welding
- Painting
- Delivery (Our Trucks or Common Carrier)



**** NEW 10 Ton Bridge Crane System installed ****

----NEW RING ROLLING EQUIPMENT----

See NEW ITEMS



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Capabilities



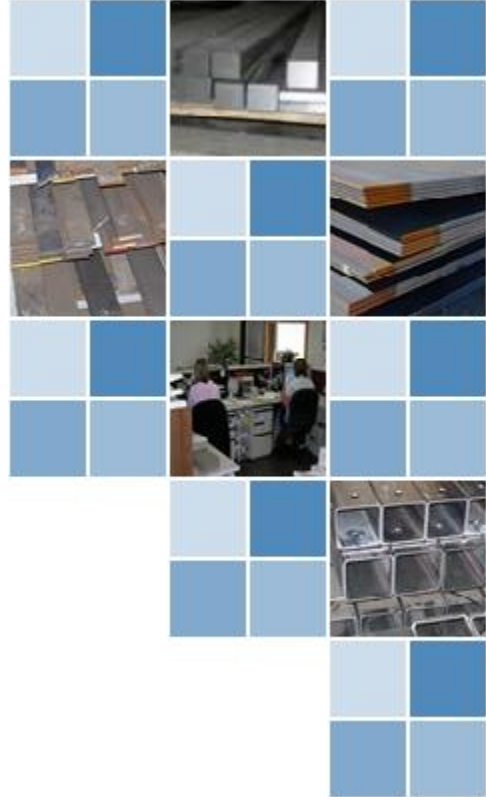
A. Building

1. Floor Space = 60,000 SQ FT
2. Hoists = 6 at 10,000 LBS and 1 at 2,000 LBS
3. Land = 12 Acres in Industrial Park
4. Location = West side of Blue Earth, MN; Near Intersection of Hi-way 169 and Interstate 90 (east/west); within 45 Minutes of Interstate 35 (north/south)



B. Cut to Size Department

1. Torches (2)
 - a) Oxyfuel and Conventional Plasma Machine
Table = 8 feet x 12 feet
Heads = 4 Oxyfuel and 1 Plasma
Material = Up to 5 Thick
 - b) HyDefinition Plasma
Table = 10 feet x 20 feet
Heads = 2 Plasma and 1 Drill Head
Material = Up to 3/4 Thick
2. Shears (2)
 - a) 12 feet Wide & to 1/4 thick
 - b) 10 feet Wide & to 1/2 thick
3. Saws (3)
 - a) Horizontal Bandsaw to 12 Wide
 - b) Circular Cold Cut (2) to 6 Wide





B. Cut to Size Department (cont)

4. Ironworker
 - a) Punch = 1 1/8 Diameter thru 1 Thick and Notch 4 x 6 x 3/8 Thick
 - b) Shear = 1 Thick x 12 Wide, 3/4 Thick x 18 Wide, and 1/2 Thick x 20 Wide

C. Machining Department

1. Drills to 2 Diameter
2. Lathe to 18 Diameter with 6 feet Bed
3. Vertical Mill with CNC Controls
 - a) Table= 9 inch x 42 inch with power feed
 - b) Material = Up to 12 inch thick

D. Press Department

1. Brakes (2)
 - a) 400 Ton/ 14 feet Wide with CNC Controls
 - b) 250 Ton/ 10 feet Wide
2. Plate Rollers (4)
 - a) 3 rolls, 5/8 Thick x 8 feet Long; Can roll 1/8 Thick x 96 Wide to a 14 1/2 inch Diameter thru 5/8 Thick x 3 3/8 Wide to a 23 1/2 inch Diameter
 - b) 3 rolls, 1/4 Thick x 5 feet Long
 - c) 3 rolls, 12 GA Sheet x 5 feet Long
 - d) 4 rolls, 3/4 Thick x 10 feet Long with CNC Controls
3. Bar Roller (15 inch Inside Diameter Min) with CNC Controls
 - a) Flat Bar On Flat (Hard way) ___MAX Values___
1/4 x 8, 1/2 x 6, 3/4 x 5, 1 x 4, 1-1/2 x 3-1/2, 2 x 3
 - b) Flat Bar On Edge (Easy way) ___MAX Values___
1/4 x 8, 1/2 x 8, 3/4 x 8, 1 x 8, 1-1/2 x 8, 2 x 4
 - c) Square Bar ___MAX Value___ 2-1/2
 - e) Angle (coming soon), Channel (coming soon), I-Beam (coming soon), Tubing (coming soon), Pipe (coming soon)

E. Welding Department

1. Welders (21) Certified with AWS (GMAW Process, QW-483 Procedure)
MIG (all steels), TIG (aluminum)
2. Positioners (3)
3. Misc
 - a) Rail Cutter with 6 feet track
 - b) Seam Track Welding and Cutting Station with 25 feet track
 - c) Nibbler Beveler hand held



F. Finishing Department

1. Cleaning
 - Power Washer (Iron Phosphate)
 - Tumbler/Deburring Machine
 - Sandblaster
2. Painting (Electrostatic)
 - Type = Liquid
 - Booth = 30 feet x 60 feet

G. Shipping/Delivery

1. Flat Bed Truck (1)
 - Length = 18 feet, with gooseneck is 21 feet
2. Pickup (2)
 - Size = 1 Ton with Full Box
 - Size = 1/2 Ton with Short Box





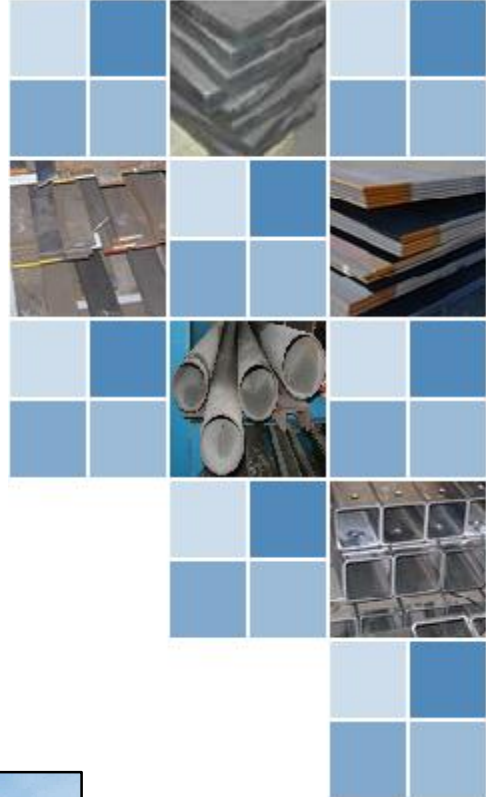
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Winnebago Manufacturing Company located in southern Minnesota works with many companies in the Midwest to provide on time delivery and quality to meet the needs of our customers.

The industries we are currently working with by making parts and weldments are:

- Agriculture
 - Stalk Chopper Hoods
 - Grinder
 - Sprayers
 - Tree Harvesters
 - Feed Mixers
- Commercial
 - Laundry equipment
 - Large weighting equipment
- Construction
 - Factory Retrofit
 - Mezzanine
 - Work Station Tables
 - Concrete Buildings
 - Excavation equipment
- Electrical
 - Generators (small and large)
- Food Service
 - Canning
- Foundry
 - Roll Over Equipment



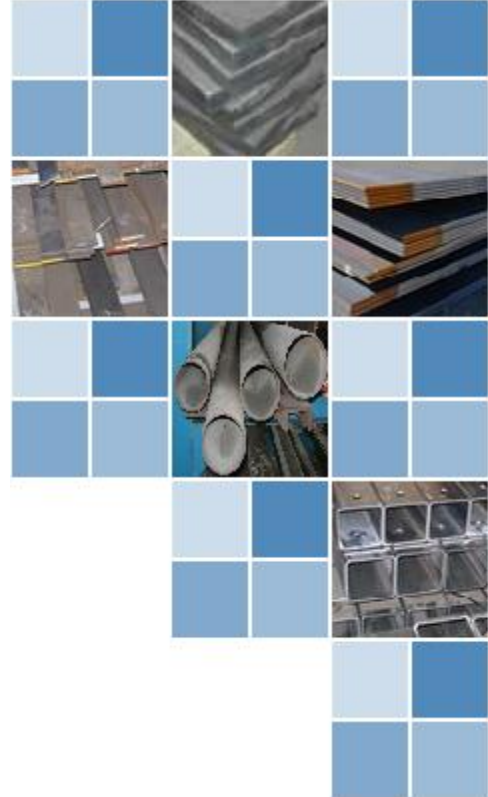


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The industries (cont)

- Industrial
 - Truck Bodies
 - Boom Trucks
 - Fire Truck Bodies
 - Skid Steer Loaders
 - Loader Attachments
 - Cargo Crains
 - Mowers
 - Fork Lift Booms
- Mining
 - Rock Smacker
- Transportation
 - Railroad Machines
 - Trailers





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About Us

Fred Hicks started Winnebago Manufacturing in 1950 with the name of Hicks Repair. The business was a farm repair and blacksmith type shop. It was located on Hi-way 169 in the downtown of Winnebago, Minnesota.

Cecil Jones, Ray Stifimer, and Al Thisius purchased the company in 1957 and changed the name to Winnebago Manufacturing Company. Cecil Jones also started companies in Mankato with the names of Jones Metal Products, Kato Engineering, KatoLight Corporation, and Ka-Win. Because of this association, Winnebago also did OEM work for these companies along with farm repair.

In 1986 ownership was taken over by the husbands of Cecil Jones's daughters (Tom Richards and Lyle Jacobson). They both were managing other companies at the same time. Lyle was with KatoLight and Tom was with Jones.

Because of growth, the company moved to a larger building in the town of Blue Earth, Minnesota in June of 1987. This is where we are currently located. The building was originally built by HollyPark Homes in the 1970's. The building has 58,944 square feet located within 12 acres and has large open areas and increased ceiling height. This is important with material handling of large parts, weldments and assemblies. The building was shared with Custom Foods until 1993, and then Winnebago acquired all of the building.

During the 1990's the company moved more to OEM and job shop work with less farm repair. Flame cuts for many of the local companies are a big part of our business.

In May of 1999, the company changed ownership to Bob Preston, Daryle Pomranke, and third party. Daryle is the current President while Bob is the Vice President Sales.





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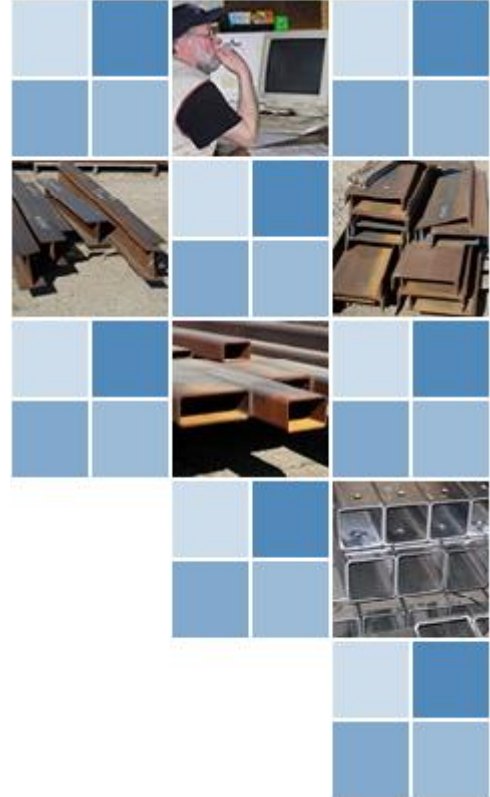
Literature

Winnebago Manufacturing Company a company with a reputation for craftsmanship.

From Torching parts through final welding each employee that works on your product is concerned for the quality of their workmanship. Our goal is to deliver a product that meets and surpasses your expectations.

Accountability is our way of life.

Anyone who is a part of Winnebago Manufacturing Company learns fast about accountability. We're a small company. Everyone who comes in contact with your project has a critical role to play. We have four experienced representatives whose job is to champion your project through the manufacturing process, from design to on-time delivery. The representative who takes your order is also the person who will create all needed information to be successful with your project. With many projects, there are only three people involved: your representative, the foreman, and the craftsman. Every person involved with the job has to be accountable.



Words from a craftsman with years of experience, current CNC Plasma Operator: "I like running this machine. I really do. I know by the sound how it's cutting. You hear if the pressure is right, the speed is right. There's a whistle to it that says you're getting a good clean cut."

People with experience you can count on.

There is no substitute for a skilled staff. Recruiting and maintaining a skilled crew has always been a high priority for Winnebago Manufacturing Company. The company has employed 40 people. This group brings over 250 years of experience in the metal fabrication industry. This didn't happen by chance. Our customers know they can bring us almost any task. We serve a number of manufactures with overflow needs or who require specialized fabrication of components. Many of our customers seek us out because they can have a one of a kind project requiring real craftsmanship. With the wealth of experience we have to draw from, we can always find someone who "built one a lot like that five years ago".

If you like the idea of having your steel fabrication done by people who are proud of your products as you are, you should call, fax, or email Winnebago Manufacturing Company. If on-time delivery, exacting attention to your specification, and uniform results are important to you, if craftsmanship still counts, you should contact us. We look forward to your call.



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Winnebago Manufacturing Company people to contact are:

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